

# HUGE

# Try-In

## Technical Data Sheet



### Indications & Product Description:

Huge Try-In is a light-curing resin for 3D printing of full and partial removable denture try-ins. It allows verification of fit, occlusion, esthetics, and phonetics prior to fabricating the final denture.

Compatible with LCD and DLP printers operating at 385 nm or 405 nm.

CHARACTERISTICS	
Color	A2
Net Weight	1kg/Bottle
Viscosity	1050-1250 mPas @ 25°C

Test Item	Standard	Value
Liquid Density	ASTM D792	1.12-1.14 g/mL
Solid Density		1.23-1.25 g/cm <sup>3</sup>
Tensile Strength	ASTM D638	≥ 50 MPa
Tensile Modulus		1400-1600 MPa
Elongation at Break		8-9 %
Flexural Strength	ASTM D790	≥ 80 MPa
Flexural Modulus		2000-2200 MPa
Shore Hardness	ASTM D2240	≥ 75 HD
Notched Impact Strength	ASTM D256	≥ 50 J/m

**Note:**

All parameters are based on tests of 3D-printed specimens produced on a Rayshape E2 printer. Post-curing was performed using a PioNext curing chamber at 365 nm, 385 nm, and 405 nm wavelengths, with 100% power for 15 minutes.